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A Market Approach

- Goals and challenges for eco industrial
- What defines an eco industrial park?
- Accounting problems and market challenges
- Local efforts and strategies underway
- Implementation strategies

ECONOMICS OF ECO-INDUSTRIAL DEVELOPMENT GOALS AND CHALLENGES

Goals and challenges

Goals

Natural Resource Goals

- Reduce impacts on natural environment
- Reduce waste

Economic Development Goals

- Serve businesses
- Grow revenues and create jobs

Challenges

- Costs
- Perceptions (about costs)
- Accounting
- · Public policies

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Natural resource goals and methods

The Bruce Eco Industrial Park, Ontario Canada

- Reduced impacts
 - Green building
 - Production systems design
 - Clean and sustainable energy sources
 - Regional coordination
- Waste reduction
 - Efficiencies (parkwide and each business)
 - Shared systems
 - Shared resources

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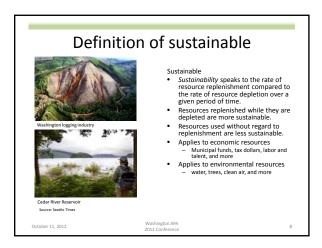
 Co-Branding Benefits

- Shared systems



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ECONOMICS OF ECO-INDUSTRIAL DEVELOPMENT POTENTIAL CHALLENGES



Accounting problem

- Purpose of accounting:
 - Recognize
 - Measure
 - Disclose

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- Required only for financial activities, narrowly defined with direct impacts
- Avoids costs of unsustainable natural resource depletion
 - Energy, water, air, much
- Easily avoidable without regional strategy and public policy that agrees on the costs
- Lots of permitting and regulation, but not a lot of costs
 - Pricing covers costs of infrastructure (transportation, schools)

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Public Policy Challenge

- External costs are easily avoidable without public policy that agrees on the costs
- Requires a regional strategy tied to growth scenarios and planning
- Lots of permitting and regulation, but not a lot of costs
 - Pricing covers costs of infrastructure (transportation, schools)



Permitting and Analysi

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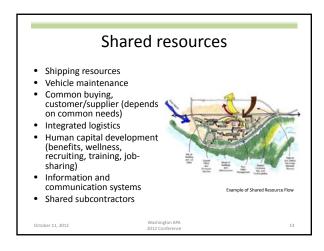
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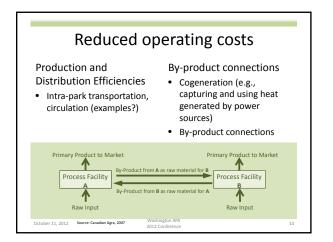
BUSINESS ADVANTAGES

Shared systems

Recycling systems
Solid waste
Waste water
Energy auditing and controls

Surac Craden Apa, 2077
The Bruce Eco Industrial Park, Ontario Canada shared utility system.





Collaborative branding and marketing

- Green branding
- Market development (customers that value sustainability)
- Partner development
- Collaborative promotion



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EXAMPLES

Bruce Eco Industrial Park, Ontario

THENDY OF THE PRINCE PLANT

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Devens Eco Industrial Park, MA

1,800 acres
Eco-industrial park and mixed use community
\$2.1 billion of private investment
Public investment of \$300 million for cleanup and new infrastructure
Largest construction and demolition recycling site in the US
98 companies at the eco-industrial park with 5,000 employees
Bristol Meyers Squibb (97 acre campus)
Evergreen Solar uses a 350,000 sf plant for the manufacture of photovoltaic panels
Magnum Motion
Maglev equipment

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Devens Eco Industrial Park, MA

- Environmental programs
 - Awards program with 25 standards for company environmental performance
 - Supports business collaboration to utilize byproducts, share costs of joint training, share transportation resources, and more.
 - Eco-Efficiency guidance services to tenants.



Kalundborg Denmark

- Resource savings:
 - Ground water: 1,9 mill. m3/year
 - Surface water: 1,0 mill. m3/year
 - Oil: 20,000 ton/year
 - Gypsum: 200,000 ton/year
- Investment
 - Total investments in 19 Projects: ~ \$75 million
 - Annual savings: > \$15 million
 - Total savings until 1998: ~ \$160

rce: Andreas W. Koenig, ReTem Corp, 2012



ECONOMICS OF ECO-INDUSTRIAL DEVELOPMENT REGIONAL EFFORTS AND STRATEGIES

Seattle's Industrial Development **Pilot Program**

Industrial Development Pilot • Program

- Partnership between the City of Seattle, King County and the State of Washington
- RFP for pilot projects that will result in public and private sector investment in new or rehabilitated industrial facilities
- Increased economic and environmental performance by industrial firms
- Incentivize industrial investment through regulatory and policy flexibility, and financial incentives
- New Markets Tax Credits Loan Program, Grow Seattle Fund Loan Program, workforce training, others
- Seeks to support up to 10 pilot projects that demonstrate a new model for the region's industrial economy

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Industrial Development Pilot Program

Potential Site Cited

- Port of Seattle 90/01
- Vigor Industrial
- NOAA Site



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Puget Sound Regional Council

Vision 2040

- Tied to regional PSRC growth forecasts for 2010 - 2040
- Includes a Climate Change Action Plan
 - address state climate change initiatives;
 - reduce greenhouse gas emissions;
 - specific mitigation steps to address climate change impacts

Transportation 2040

- Tied to PSRC regional growth forecasts for 2010-2040
- Includes the Regional Transportation Improvement Program
 - Contains a four part Greenhouse Gas Strategy
 - Tied to EPA and state mandates on air quality

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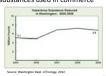
Washington State

Washington Clean Energy Leadership Program

- Regulatory and Clean Energy Policy Alignment
 - Align Clean Energy Policy and Regulation
 - Accelerate High Profile Clean
 - Energy Development
 Create a Focal Point for Clean
 Energy Economic Development
- Time frame of 2012 -2020
- Progress measured through job growth in clean energy

Department of Ecology Beyond Waste Plan

- Began November 2004 and updated in 2009
- 30 year plan for eliminating wastes and the use of toxic substances
- Industries progress is benchmarked by the volume of hazardous substances used in commerce



King County

- 2012 King County Strategic Climate Action Plan (SCAP)
 - Synthesizes King County's goals, objectives, and strategies to reduce greenhouse gas emissions and prepare for the effects of climate change
 - Level of GHG's is used as benchmark with reduction goals set for 2015, 2020, 2030 and 2050

Federal

- Environmental Protection Agency Greenhouse Gas Reporting Program
 - Mission to understand where greenhouse gas emissions are coming from in order to inform policy decisions



Eco Industrial Market Challenge

- Eco industrial parks try to account for environmental costs
- Businesses bear those costs on-site
 - Rent, shared infrastructure costs, internal operations
- Traditional industrial parks offer lower out-of-pocket costs as a cheaper alternative
- Shifts willingness to pay to owners' personal values for resource management



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Planning and implementation strategies

- Analyze and make the business case for tenants
 - Higher rents, but lower operating costs
- Match business needs with partners and customers
- Make public case for infrastructure investments
- Recognize, measure, disclose natural resource depletion costs
- Regional strategies for water, energy



Sino-Singapore Tianjin Eco-city

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